

**VI TELEFILTER**

**Filter specification**

**TFS 107**

**1/5**

**Measurement condition**

Ambient temperature:	25	°C
Input power level:	0	dBm
Terminating impedance: *		
Input:	105 Ω	-30,7 pF
Output:	84 Ω	-37,2 pF

**Characteristics**

Remark:

The reference level for the relative attenuation  $a_{rel}$  of the TFS107 is the insertion loss. The attenuation at the nominal frequency is defined as the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed at 107,52 MHz without any tolerance or limit. The values of relative attenuation  $a_{rel}$  are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

<b>D a t a</b>		<b>typ. value</b>		<b>tolerance / limit</b>		
<b>Insertion loss</b> (reference level)	$a_e$	17,2	dB	max.	18	dB
<b>Nominal frequency</b>	$f_N$				107,52	MHz
<b>Passband</b>	PB	-			$f_N \pm 1,89$	MHz
<b>Pass band ripple ***;****</b>		0,6	dB	max.	1,5	dB
<b>Relative attenuation</b>	$a_{rel}$					
$f_N - 85$ MHz ... $f_N - 30$ MHz		60	dB	min.	50	dB
$f_N - 30$ MHz ... $f_N - 4$ MHz		52	dB	min.	40	dB
$f_N + 4$ MHz ... $f_N + 28,82$ MHz		52	dB	min.	40	dB
$f_N + 28,82$ MHz ... $f_N + 32,62$ MHz		75	dB	min.	45	dB
$f_N + 32,62$ MHz ... $f_N + 205,04$ MHz		70	dB	min.	40	dB
$f_N + 205,04$ MHz ... $f_N + 225,04$ MHz		75	dB	min.	35	dB
$f_N + 225,04$ MHz ... $f_N + 792,48$ MHz		65	dB	min.	40	dB
$f_N + 792,48$ MHz ... $f_N + 1000$ MHz		62	dB	min.	30	dB
<b>Group delay ripple within PB ***</b>		50	ns	max.	90	ns
<b>Phase ripple within PB</b>	***	1,5	°rms	max.	2	°rms
<b>Intermodulation</b>	Output-IP3 *****	43	dBm	min.	30	dBm
<b>Return loss within PB</b>		20	dB	min.	10	dB
<b>Input power level</b>				max.	15	dBm
<b>Operating temperature range</b>	OTR	-			0 °C ... + 80°C	
<b>Storage temperature range</b>		-			- 40 °C ... + 85°C	
<b>Temperature coefficient of frequency</b>	$TC_f$ **	20	ppm/K			

\*\*)  $\Delta f_c(\text{Hz}) = T_c(\text{ppm/K}) \times (T - T_A) \times f_N (\text{MHz})$

\*\*\*) For a cascade of TFS 107 and TFS 107A;

\*\*\*\*) In addition 1dB ripple should be fulfilled in any 1,26 MHz band for the cascade

\*\*\*\*\*)  $f_{in1} = 106,52 \text{ MHz}$ ;  $f_{in2} = 107,02 \text{ MHz}$ ;  $P_{in} = 10 \text{ dBm}$   $f_{\text{measurement}} = 107,52 \text{ MHz}$

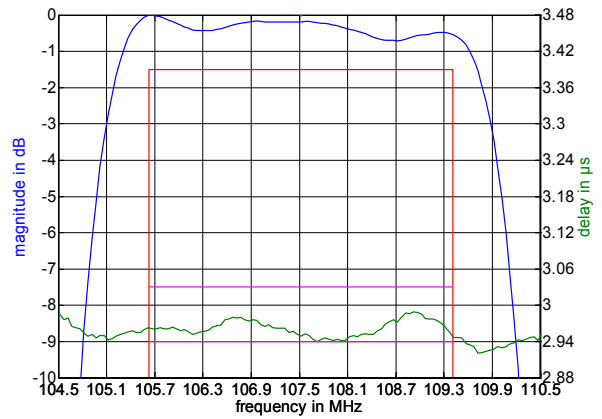
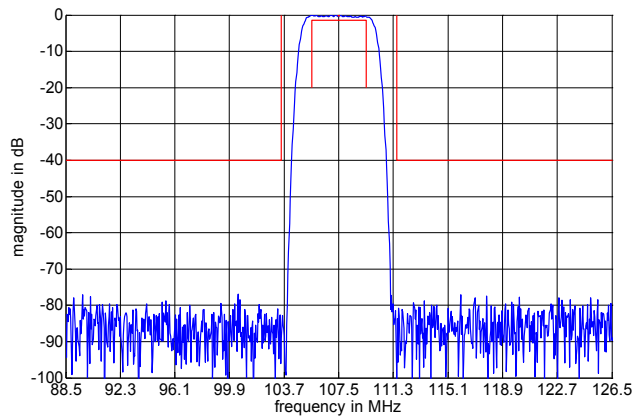
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**Checked / Approved:**

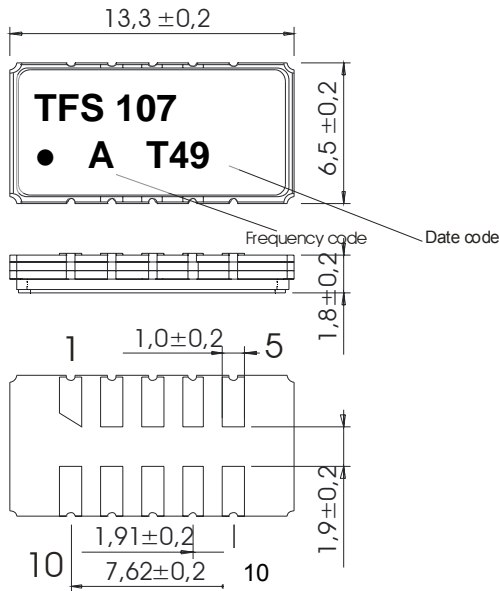
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**Filter characteristic**



**Construction and pin connection**  
(All dimensions in mm)

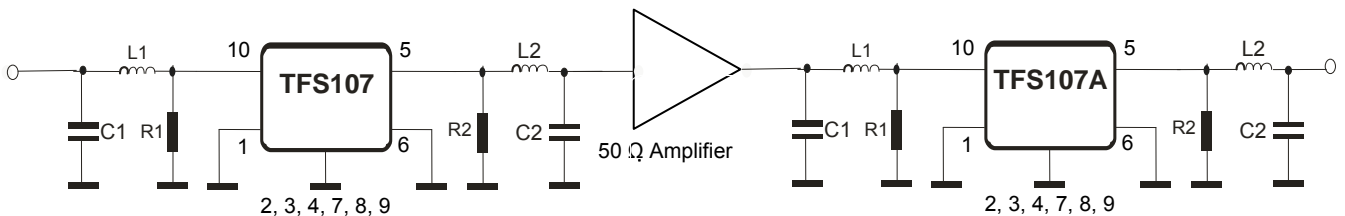


- 1 Input RF Return
- 2 Ground
- 3 Ground
- 4 Ground
- 5 Output
- 6 Output RF Return
- 7 Ground
- 8 Ground
- 9 Ground
- 10 Input

Date code: Year + week  
 T 2005  
 U 2006  
 V 2007  
 ...

Frequency code: A, B, C, D, E

50 Ω matching network :



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**Stability characteristics, reliability**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;  
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles  
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: twice max. ;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

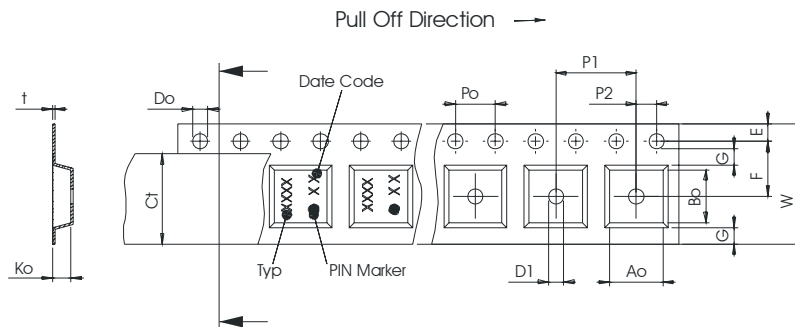
This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

**Packing**

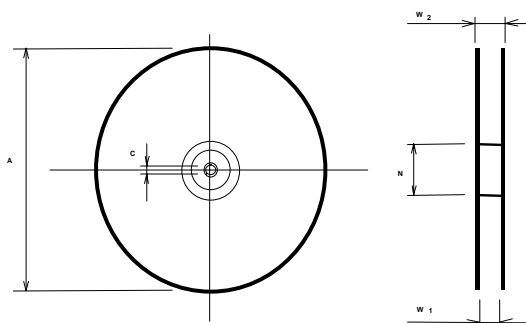
Tape & Reel: IEC 286 – 3, with exeption of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters peer reel:	1700
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

- Tape (all dimensions in mm)**
- W : 24,00 +0,30/-0,10
  - Po : 4,00 ± 0,1
  - Do : 1,50 +0,1/-0
  - E : 1,75 ± 0,10
  - F : 11,50 ± 0,10
  - G(min) : 0,60
  - P2 : 2,00 ± 0,1
  - P1 : 12,00 ± 0,1
  - D1(min) : 1,50
  - Ao : 7,10 ± 0,10
  - Bo : 13,90 ± 0,10
  - Ct : 21,5 ± 0,1



- Reel (all dimensions in mm)**
- A : 330
  - W1 : 24,4 +2/-0
  - W2(max) : 30,4
  - N(min) : 60
  - C : 13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

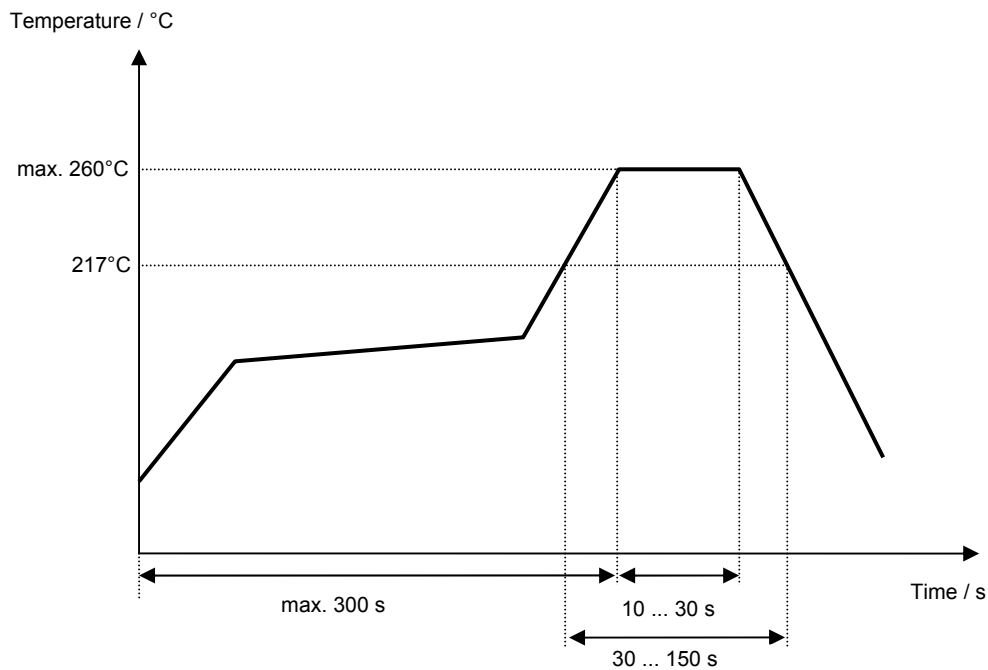
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**Air reflow temperature conditions**

<b>Conditions</b>	<b>Exposure</b>
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

**Chip-mount air reflow profile**



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**VI TELEFILTER****Filter specification****TFS 107****5/5****History**

<b>Version</b>	<b>Reason of Changes</b>	<b>Name</b>	<b>Date</b>
1.0	- generate development specification	Strehl	12.10.2004
1.1	- adding phase ripple and IP3 - added new reflow profile - changed pinning	Martens	27.10.2004
1.2	- intermodulation defined more precisely	Steiner	29.10.2004
1.3	- typical values, terminating impedances (preliminary values) and filter characteristic added - matching configuration changed - lower frequency range for relative attenuation changed	Pfeiffer	20.12.2004
1.4	- terminating impedance, matching configuration and filter characteristic changed - typical values modified	Pfeiffer	08.02.2005
1.5	- labelling changed - stability characteristics modified	Pfeiffer	05.12.2005